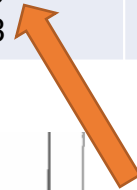


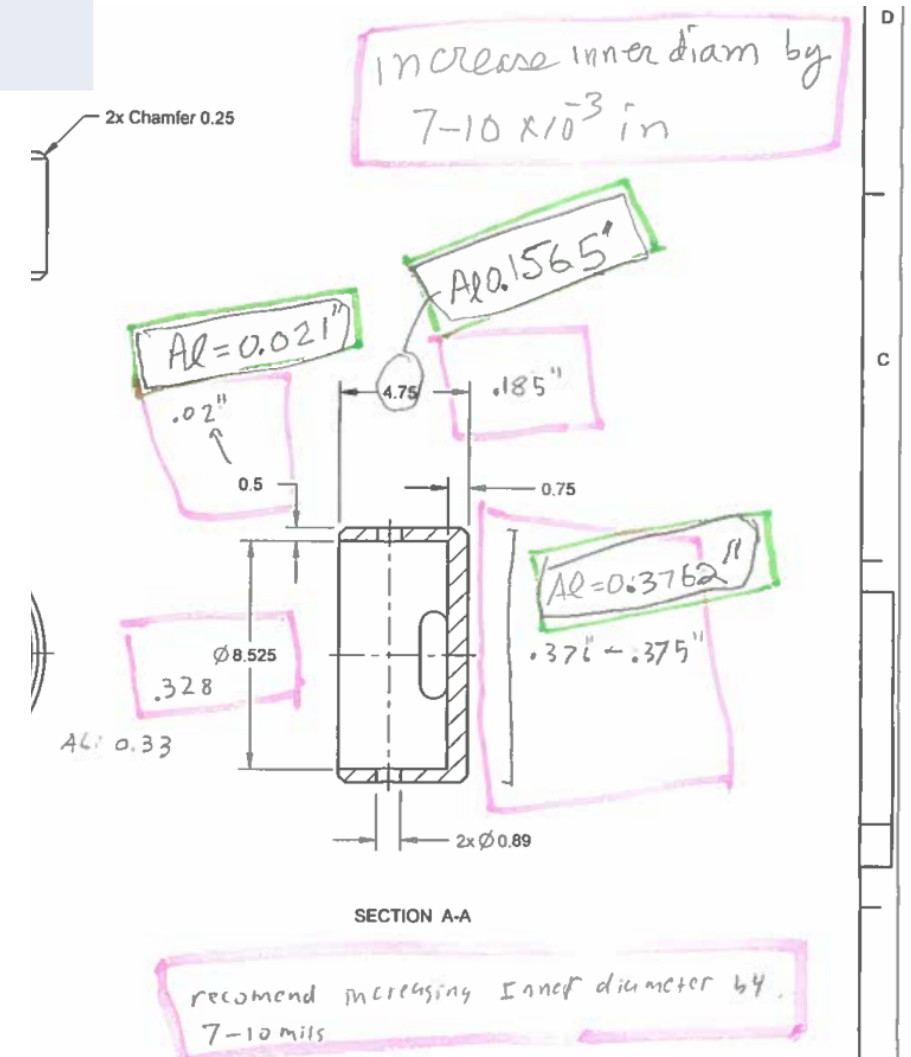
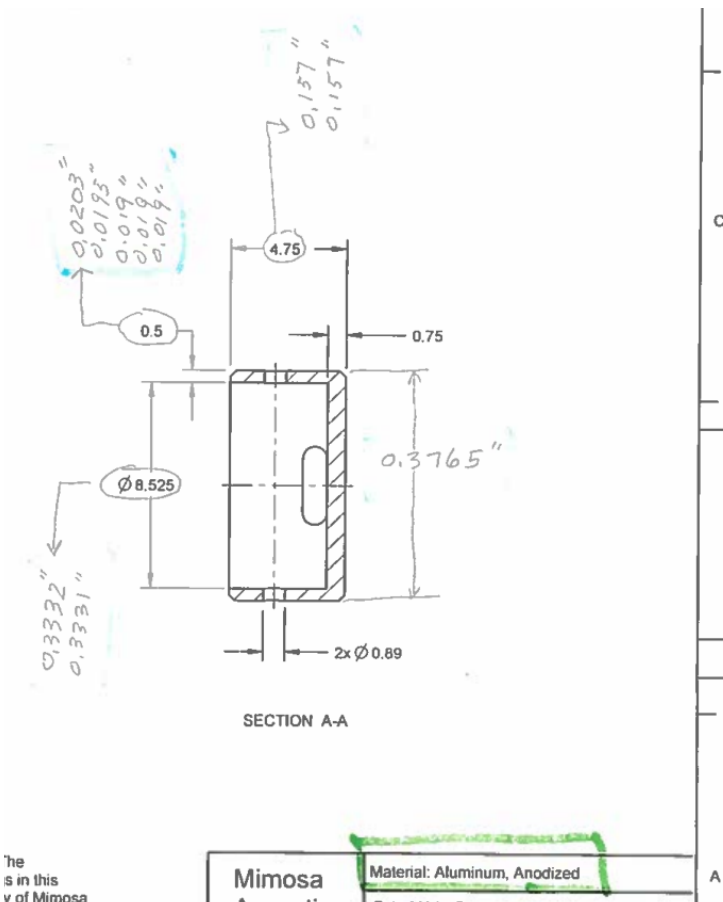
Description	CAD	Measurement - Machined Al	Measurement - Printed SS	Jont's Recommendations
Edge Width	0.5	.019" = 0.483 .021" = 0.533	.02" = 0.508"	
Inner Diam.	8.525	.33" = 8.382 .332" = 8.433	.328" = 8.331	+7-10 mil = 0.1778-0.254
Overall Depth	4.75	.1565" = 3.975 .157" = 3.988	.185" = 4.699	
Outer Diam.	[9.525]	.3762" = 9.555 .3765" = 9.563	.371" = 9.423 .375" = 9.525	



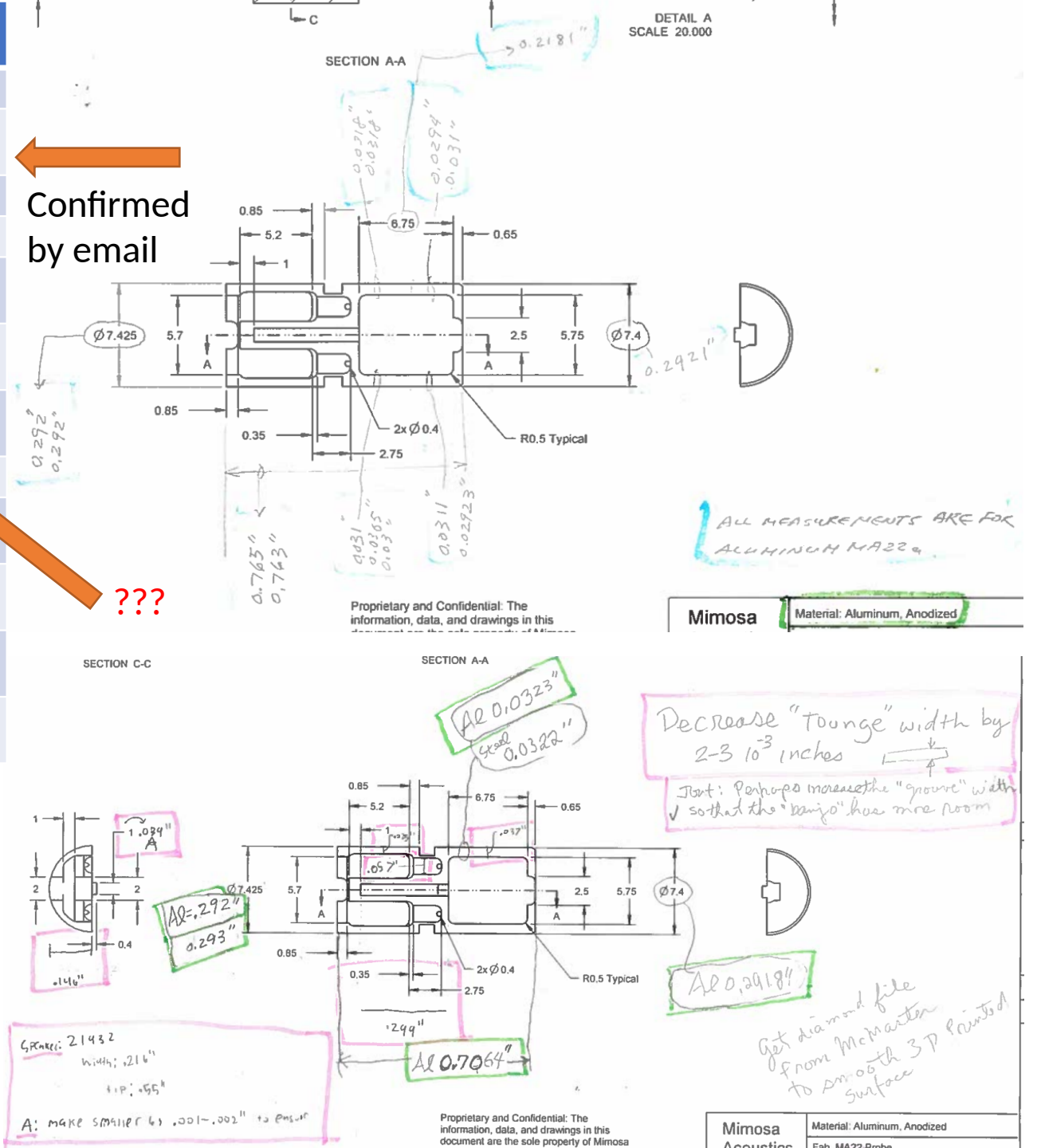
Confirmed by email



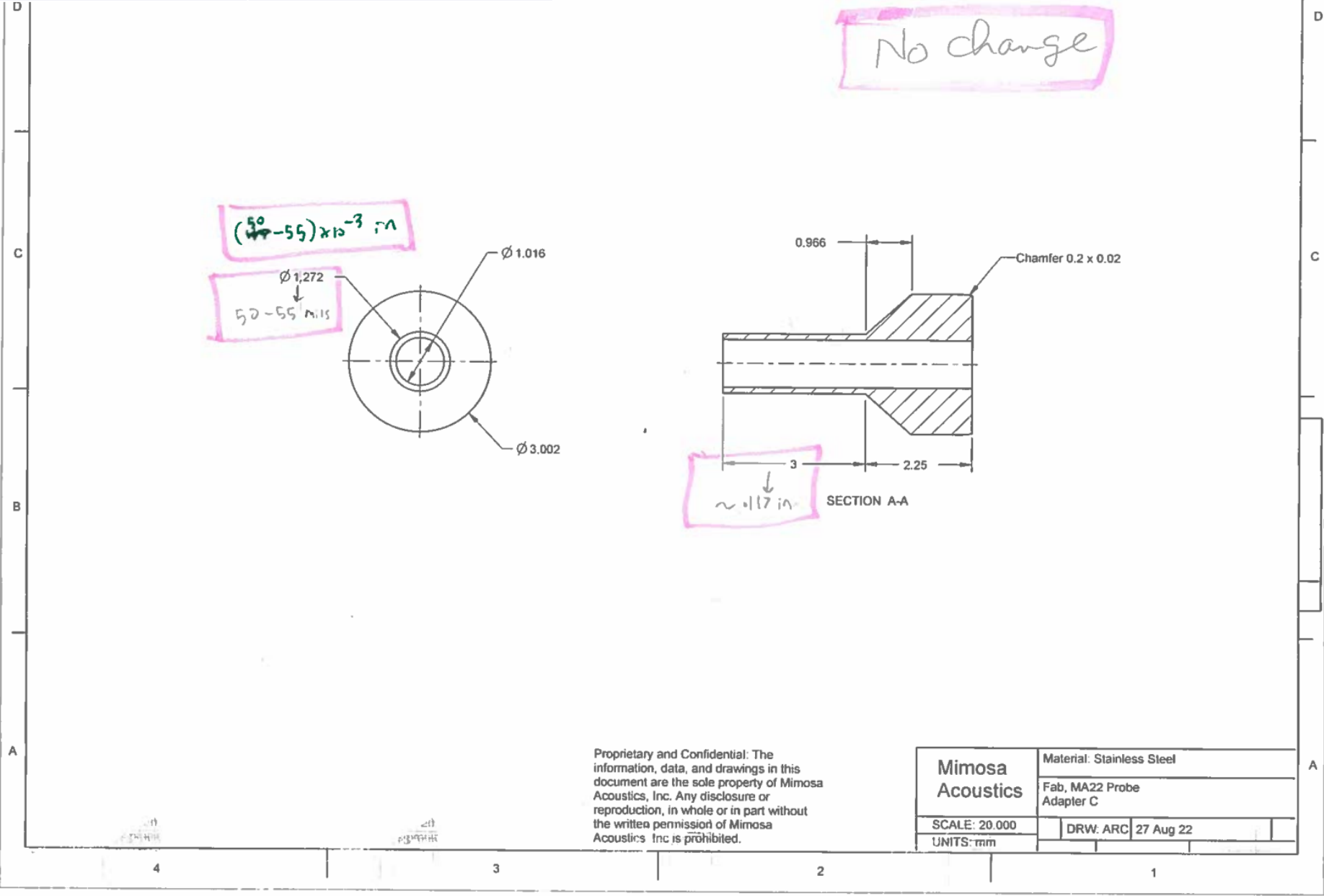
(OK, due to design change)



Description	CAD	Measurement - Machined Al	Measurement - Printed SS	Jont's Recommendations
Half-Diam.	???	Not measured	.146" = 3.708	
Tongue Width	1	Not measured	.039" = 0.991	Decr. by .002-.003" = 0.051-0.076
Tongue Length	[7.55]	Not measured	.299" = 7.595	
Spkr. Port Dia.	1.4	Not measured	.057" = 1.448	
Edge at Spkr.	[0.612 5]	Not measured	.025" = 0.635	
Spkr. Width	???	Not measured	.216"	"Make smaller by .001-.002"
Spkr. Tip	???	Not measured	.55"	"Make smaller by .001-.002"
Micr. Length	6.75	.2181" = 5.540	Not measured	
Edge at Micr.	[0.825]	.0318" = 0.808 .0323" = 0.820	.037" = 0.940 .0322" = 0.818	
Rear Outer Diam.	7.425	.292" = 7.417	.293" = 7.442	
Front Outer Diam.	7.4	.2918" = 7.412 .2921" = 7.419	Not measured	
Overall Length	16.95	.7064" = 17.943 .765" = 19.431	Not measured	



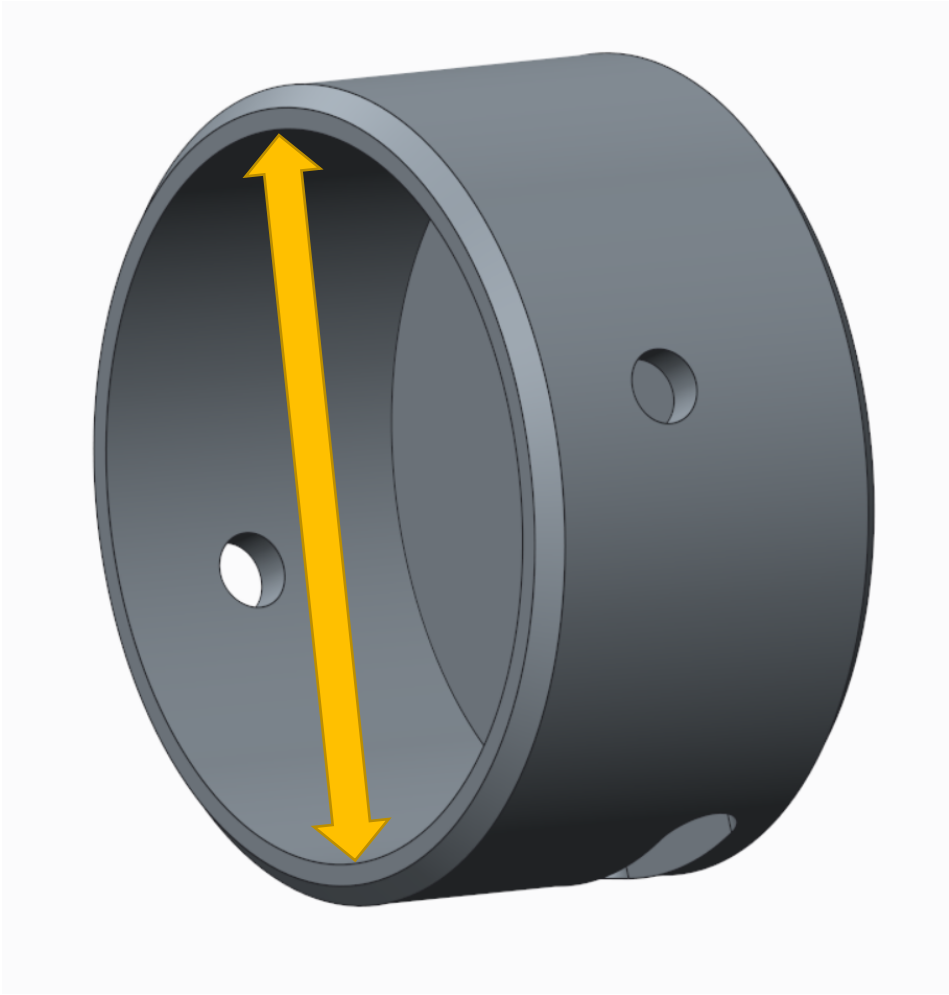
Description	CAD	Measurement - Machined Al	Measurement - Printed SS	Jont's Recommendations
Tip Outer Diam.	1.272	Not measured	.050-.055" = 1.27-1.397	
Tip Length	3	Not measured	0.117" = 2.972	



Description	CAD	Measurement - Machined Al	Measurement - Printed SS	Jont's Recommendations
Inner Diam.	8.525	.33" = 8.382 .332" = 8.433	.328" = 8.331	+7-10 mil = 0.1778-0.254

Requested Change – Rear Cap

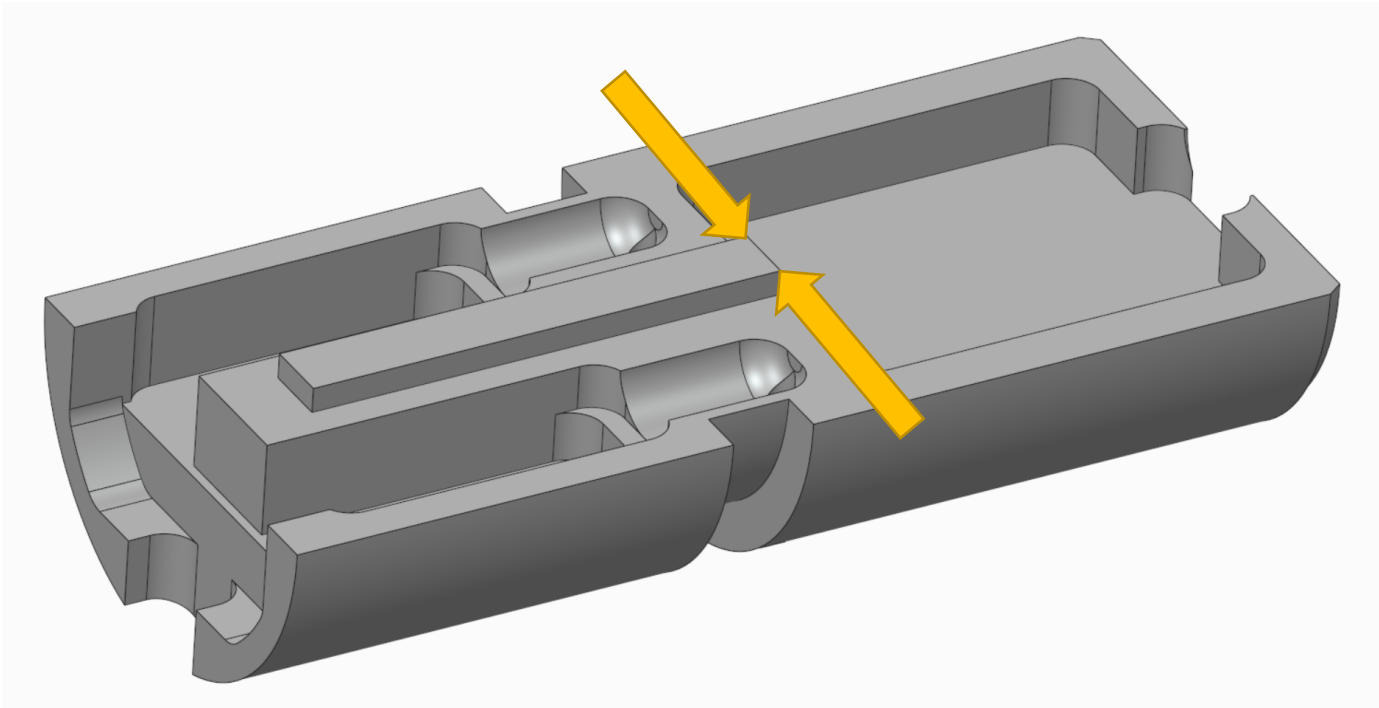
- Increase CAD ID from 8.525 to 8.741 (+0.216)
- Keep wall thickness constant at 0.5
- Increase CAD OD from 9.525 to 9.741 (+0.216)



Description	CAD	Measurement - Machined Al	Measurement - Printed SS	Jont's Recommendations
Tongue Width	1	Not measured	.039" = 0.991	Decr. by .002-.003" = 0.051-0.076

Requested Change – Lid

- Decrease CAD Tongue Width from 1 to 0.937 (-0.063)



Description	CAD	Measurement - Machined Al	Measurement - Printed SS	Jont's Recommendations
ID at tip	3.05	Not measured	.1135" = 2.883	Increase by .0035" = 0.089

Requested Change - Casing

- Increase CAD Inner Diameter at tip from 3.05 to 3.139 (+0.089)
- Increase all CAD outer diameter features on tip by +0.089 to preserve shape and wall thickness at tip end.

